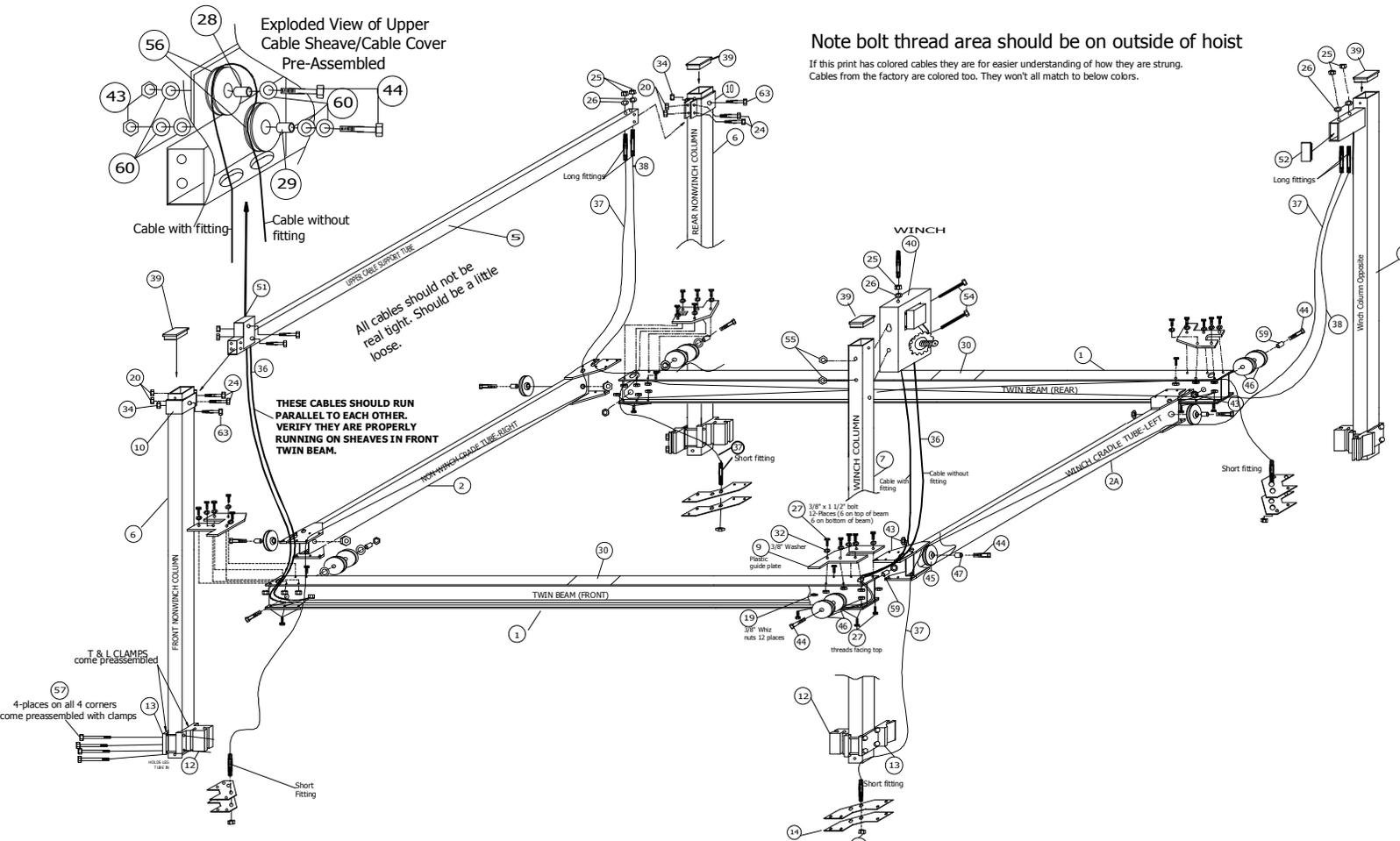


**AN ASSEMBLY VIDEO FOR THIS HOIST  
IS AVAILABLE ONLINE AT:  
WWW.YOUTUBE.COM/CRAFTLANDER**

**Note bolt thread area should be on outside of hoist**

If this print has colored cables they are for easier understanding of how they are strung.  
Cables from the factory are colored too. They won't all match to below colors.



**TWIN BEAMS(#1) AND CRADLE TUBES(#2 & 2A)  
COME PRE-CABLED  
T & L CLAMPS ARE INSTALLED (12 & 13)  
ON THE COLUMNS AT THE FACTORY**

SEE PARTS LIST FOR ABOVE PART NUMBERS  
DOCUMENT # A-MH-V60R15PARTSLIST  
READ MANUAL BEFORE USING HOIST.  
Manual, parts list and drawing on the web WWW.CRAFTLANDER.COM

NOTE: WHEN ORDERING REPLACEMENT PARTS A SERIAL NUMBER WILL BE REQUIRED TO ENSURE RECEIPT OF CORRECT ITEMS

**INNER FRAME ASSEMBLY**

Rev	Date	Description	Int
		<b>NuCraft</b> <sup>®</sup> <b>Metal Products</b>	
		402 Southline Rd. Roscommon, MI 48653	
Scale: None	Approved by:	Drawn by: <b>FS</b>	
Date: 3/19/13			
Assembly and part locations for MH-V60120 & MH-V60132			Drawing Number A-MH-V60R-15-2