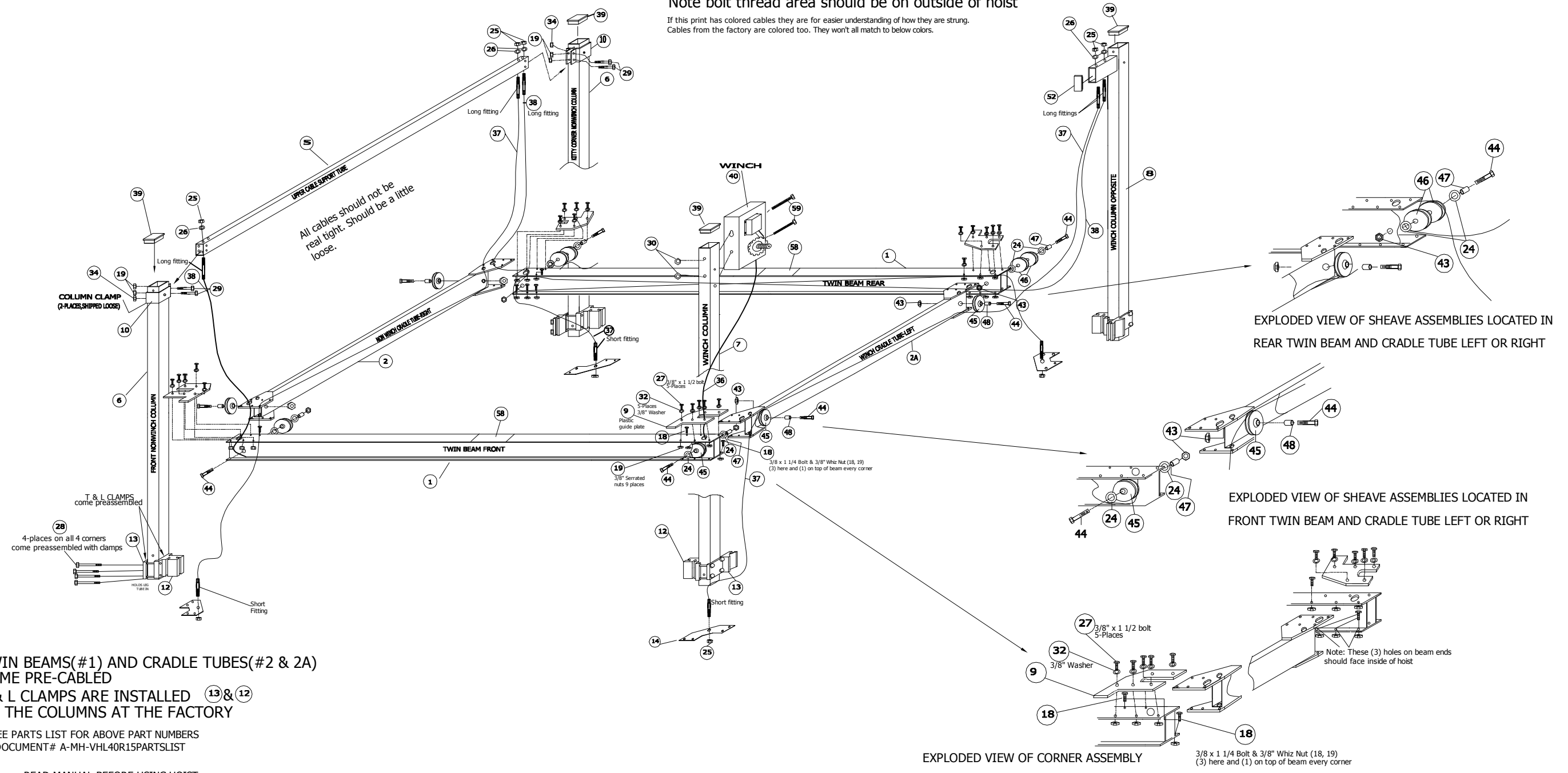


Note bolt thread area should be on outside of hoist

If this print has colored cables they are for easier understanding of how they are strung.  
Cables from the factory are colored too. They won't all match to below colors.



TWIN BEAMS (#1) AND CRADLE TUBES (#2 & 2A)  
COME PRE-CABLED  
T & L CLAMPS ARE INSTALLED (13 & 12)  
ON THE COLUMNS AT THE FACTORY

SEE PARTS LIST FOR ABOVE PART NUMBERS  
DOCUMENT# A-MH-VHL40R15PARTSLIST

READ MANUAL BEFORE USING HOIST

Manual, parts list and drawing on the web WWW.CRAFTLANDER.COM

NOTE: WHEN ORDERING REPLACEMENT PARTS A SERIAL NUMBER WILL BE REQUIRED TO ENSURE RECEIPT OF CORRECT ITEMS

## INNER FRAME ASSEMBLY

EXPLODED VIEW OF SHEAVE ASSEMBLIES LOCATED IN REAR TWIN BEAM AND CRADLE TUBE LEFT OR RIGHT

EXPLODED VIEW OF SHEAVE ASSEMBLIES LOCATED IN FRONT TWIN BEAM AND CRADLE TUBE LEFT OR RIGHT

EXPLODED VIEW OF CORNER ASSEMBLY

3/8 x 1 1/4 Bolt & 3/8" Whiz Nut (18, 19)  
(3) here and (1) on top of beam every corner

Note: These (3) holes on beam ends should face inside of hoist

| Rev   | Date | Description                                   | Int                             |
|---|------|---|---------------------------------|
|   |      | <b>NuCraft</b> <sup>®</sup><br>Metal Products | <b>CRAFTLANDER</b> <sup>®</sup> |
|   |      | 402 Southline Rd.<br>Roscommon, MI 48653      |                                 |
| Scale: None   |      | Approved by:                                  | Drawn by: RLW                   |
| Date: 2/9/10  |      |   |                                 |
| Assembly and Part Locations for MH-VHL40120 after year 2010 |      |   | Drawing Number                  |