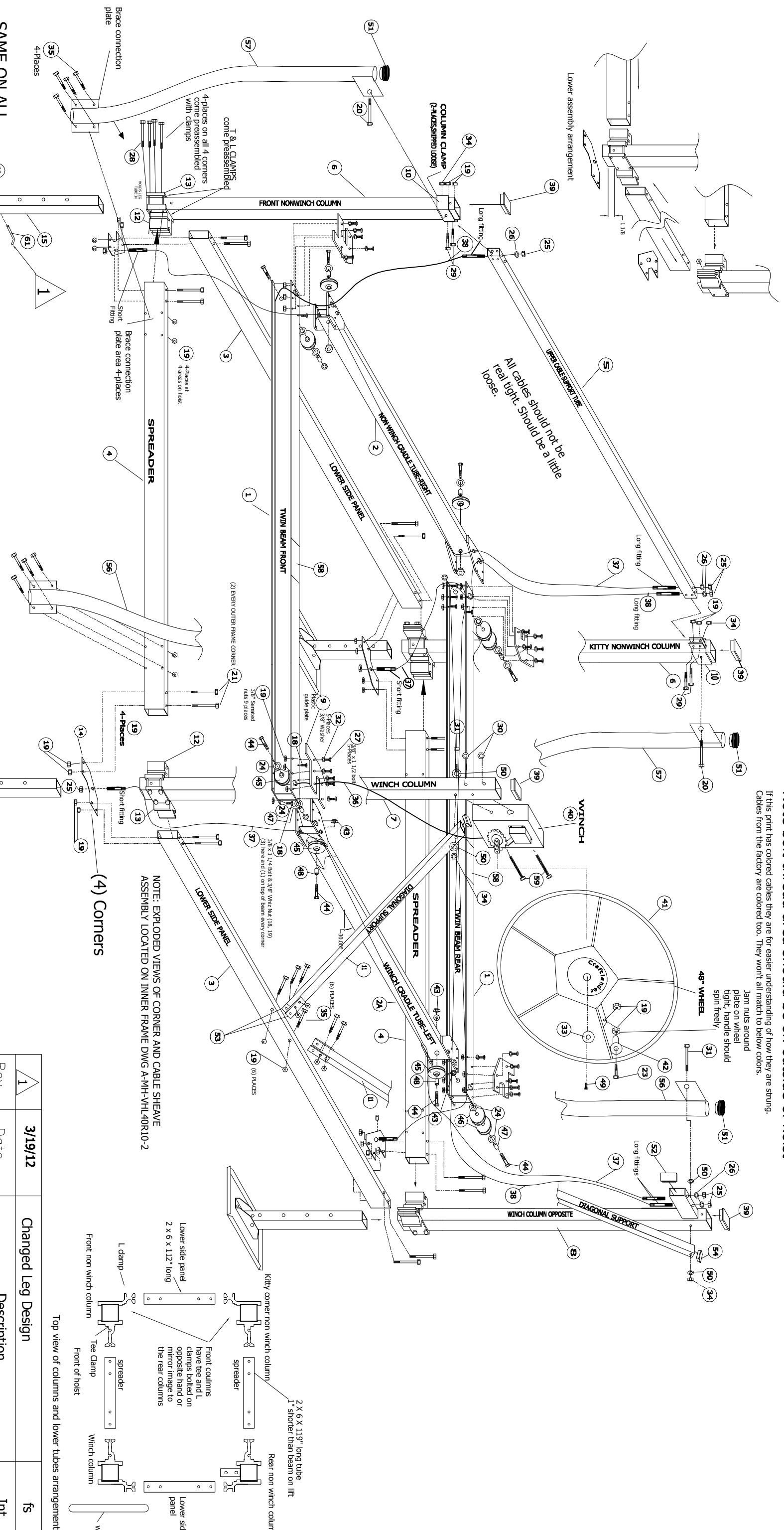


Note bolt thread area should be on outside of hoist

If this print has colored cables they are for easier understanding of how they are strung.
Cables from the factory are colored too. They won't all match to below colors.

Jam nuts around plate on wheel tight, handle should spin freely



SAME ON ALL (4) CORNERS

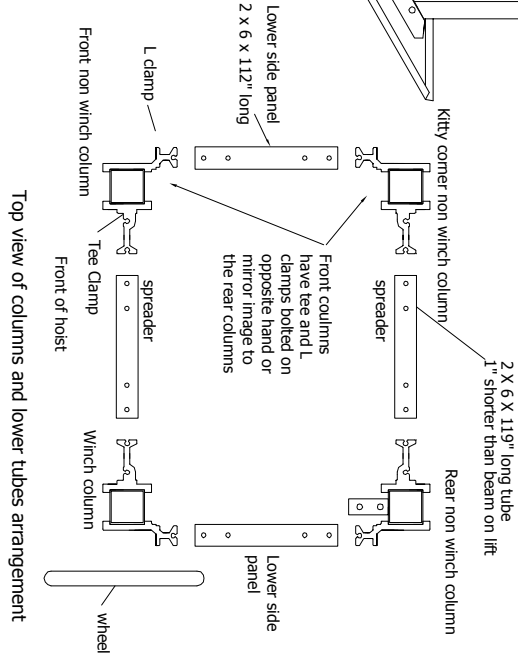
TWIN BEAMS(#1) AND CRADLE TUBES(#2 & 2A) COME PRE-CABLED T & L CLAMPS ARE INSTALLED ON THE COLUMNS AT THE FACTORY

SEE PARTS LIST FOR ABOVE PART NUMBERS
DOCUMENT# A-MH-VHL40R15PARTSLIST
READ MANUAL BEFORE USING HOIST.

Manual, parts list and drawing on the web WWW.CRAFTLANDER.COM

Typical leg bolt up 4-corners

NOTE: EXPLODED VIEWS OF CORNER AND CABLE SHEAVE ASSEMBLY LOCATED ON INNER FRAME DWG A-MH-VHL40R10-2



Top view of columns and lower tubes arrangement

1	3/19/12	Changed Leg Design	fs
Rev	Date	Description	Int
Scale: None		402 Southline Rd. Roscommon, MI 48653	
Date: 2/9/10			
Assembly and Part Locations for VHL40120 after year 2010		Approved by:	
		Drawn by: RLW	
		Drawing Number A-MH-VHL40R15	