



**Note bolt thread area should be on outside of hoist**

If this print has colored cables they are for easier understanding of how they are strung. Cables from the factory are colored too. They won't all match to below colors.

All cables should not be real tight. Should be a little loose.

Cables in the non winch cradle tube cross from outside to inside and other cable the opposite

Please Note that cable lifting method before 1997 was different than above. Please contact dealer for correct cables and parts.

TWIN BEAMS(#1) AND CRADLE TUBES(#2 & 2A) COME PRE-CABLED  
T & L CLAMPS ARE INSTALLED ON THE COLUMNS AT THE FACTORY (13)&(12)

SEE DOCUMENT #V45R-1PARTS LIST FOR PARTS BREAKDOWN

READ MANUAL BEFORE USING HOIST.

Manual, parts list and drawing on the web WWW.CRAFTLANDER.COM

4	8/20/07	REVISED DWG NO.	FS
3	03/24/06	New lift cable With new hook up	RW
2	10/9/02	New style column guides	SB
1	3/25/97	Cable lift method changed	RW
Rev	Date	Description	Int

**NuCraft** <sup>®</sup>  
**Metal Products** 402 Southline Rd.  
 Roscommon, MI 48653

Scale: None Approved by: \_\_\_\_\_  
 Date: 1/30/05

Assembly & Part locations for V45108, V45114 and V45120

Drawn by: RLW  
 Revised by: rLW  
 Drawing Number V45R1

