Note bolt thread area should be on outside of hoist

AN ASSEMBLY VIDEO FOR THIS HOIST IS AVAILABLE ONLINE AT: WWW.YOUTUBE.COM/CRAFTLANDER

Exploded View of Upper Cable Sheave/Cable Cover Pre-Assembled

Cable with fitting

Cable without fitting

Jam nuts around plate on wheel tight, handle should spin freely

48" WHEEL

WINCH

SPREADER

LOWER SIDE PANEL

HORIZONTAL SUPPORT

DIAGONAL SUPPORT

FRONT NONWINCH COLUMN

REAR NONWINCH COLUMN

WINCH COLUMN

WINCH COLUMN OPPOSITE

T & L CLAMPS come preassembled

4-places on all 4 corners come preassembled with clamps

4-Places at 4-areas on hoist

(2) EVERY OUTER FRAME CORNER

Brace connection plate area 4-places

Brace connection plate

(6) PLACES

(2) PLATES IN EACH CORNER

(4) CORNERS

SAME ON ALL (4) CORNERS

(1) Per Corner

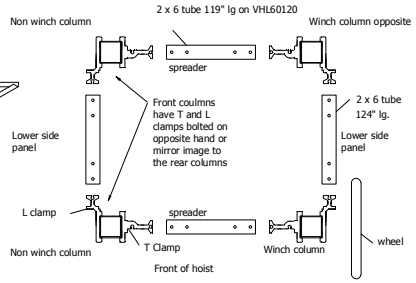
2-Places

Typical leg bolt up 4-corners

TWIN BEAMS(#1) AND CRADLE TUBES(#2 & 2A) COME PRE-CABLED
T & L CLAMPS ARE INSTALLED (12)&(13) ON THE COLUMNS AT THE FACTORY

SEE PARTS LIST FOR ABOVE PART NUMBERS
DOCUMENT# A-MH-VHL60R15PARTSLIST

Lower assembly arrangement



Top view of columns and lower tubes arrangement

6000 LB CAPACITY HIGH LIFT HOIST

READ MANUAL BEFORE USING HOIST.
Manual, parts list and drawing on the web WWW.CRAFTLANDER.COM

NOTE: WHEN ORDERING REPLACEMENT PARTS A SERIAL NUMBER WILL BE REQUIRED TO ENSURE RECEIPT OF CORRECT ITEMS

OUTER FRAME ASSEMBLY

Rev	Date	Description	Int

NuCraft Metal Products
402 Southline Rd.
Roscommon,MI 48653

CRAFTLANDER

Scale: None	Approved by:	Drawn by: FS
Date: 3/27/13		
Assembly and part locations for HIGH LIFT MH-VHL60120 Outer Frame Assembly		Drawing Number A-MH-VHL60R-15-1